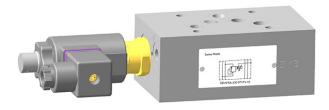


Proportional Pressure-Relief Valve, ISO Size 05

Q_{max} = 120 l/min, p_{max} = 315 bar Sandwich design, seated pilot stage Series SDVPSA-3...



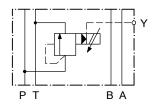
- With cartridge valve, type DVPSA-3D...-10...
- Interface to ISO 4401-05-04
- 5 pressure ranges available
- · External pilot-oil drain
- · Very stable operation
- External cartridge parts are with zinc-nickel plating
- The slip-on coil can be rotated, and it can be replaced without opening the hydraulic envelope
- Various plug-connector systems and voltages are available

1 Description

Series SDVPSA-3... sandwich valves are high performance, proportional pressure-relief valves with a size 05 interface to 4401-05-04. The main components of the valves are a sandwich body (stack-mounting body) and the screw-in, proportional pressure-relief cartridge, type DVPSA-3D...-10. These sandwich valves are used to limit the system pressure in mobile and industrial applications. All external parts of the cartridge are zinc-nickel plated ac-

cording to DIN EN ISO 19 598 and are thus suitable for use in the harshest operating environments. The slip-on coils can be replaced without opening the hydraulic envelope and can be positioned at any angle through 360°. The sandwich body is sealed at its manifold side (the connections side) by means of O-rings fitted in a seal plate that is supplied with the valve.

2 Symbol



SDVPSA-3 ... -PT-FY-10...

3 Technical data

General characteristics	Description, value, unit
Designation	proportional pressure-relief valve
Design	sandwich design, seated pilot, spool-type main stage
Mounting method	4 x Ø 6.5 holes for M6 cap screws
Size	size 05 interface to ISO 4401-05-04 / DIN 24 340 A10
Weight	3.20 kg
Mounting attitude	unrestricted
Ambient temperature range	-25 °C +50 °C
Surface corrosion protection	without

Reference: 400-P-593101-EN-01

Issue: 04.2021 1/4



Hydraulic characteristics	Description, value, unit
Maximum operating pressure	315 bar
Flow range	10120 l/min
Nominal pressure ranges	60 bar,100 bar,160 bar,250 bar,315 bar
Flow direction	see symbol
Hydraulic fluid	HL and HLP mineral oil to DIN 51 524; for other fluids, please contact BUCHER
Hydraulic fluid temperature range	-25 °C +70 °C
Viscosity range	15380 mm ² /s (cSt), recommended 20130 mm ² /s (cSt)
Minimum fluid cleanliness Cleanliness class to ISO 4406 : 1999	class 18/16/13

Electrical characteristics		Description, value, unit
Supply voltage		12 V DC, 24 V DC
Control current		12 V = 01400 mA, 24 V = 0750 mA
Coil resistance R	- cold value at 20 °C - max. warm value	12 V = 5.8 Ω / 24 V = 21 Ω 12 V = 8.6 Ω / 24 V = 32 Ω
Recommended PWM frequency (dither)		200 Hz
Hysteresis with PWM		24 % I _N
Reversal error with PWM		25 % I _N
Sensitivity with PWM		≤ 1 % I _N
Reproducibility with PWM		< 1.5 % p _N
Relative duty cycle		100 %
Protection class to ISO 20 653 / EN 60 529		IP 65 / IP 67 / IP 69K, see "Ordering code" (with appropriate mating connector and proper fitting and sealing)
Electrical connection		DIN EN 175301-803, 3-pin 2 P+E (standard) for other connectors, see "Ordering code"

4 Performance graphs



IMPORTANT!

Detailed performance data and other hydraulic characteristics can be found in the data sheet for the proportional pressure-relief cartridge that is fitted (data sheet ref. no. 400-P-581401-E).

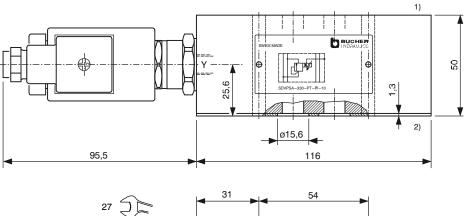


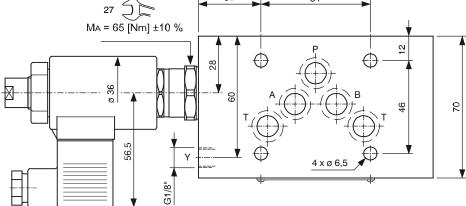
ATTENTION!

The performance figures in the data sheet for the cartridge valve refer just to the cartridge itself. Take into account the additional pressure drop in the body into which it is fitted.

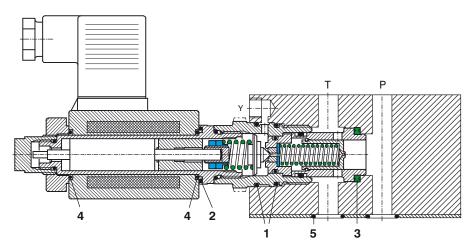


5 Dimensions & sectional view





- 1) Valve side
- 2) Connections side (manifold side)
- Y Pilot-oil drain (to tank without back-pressure)



6 Installation information



IMPORTANT!

When installing the valve, make sure that the mating face (the manifold interface) aligns with the valve interface. Do not confuse the sandwich valve's manifold side and directional-valve side. No adjustments are necessary, since the cartridges are set in the factory.



ATTENTION!

To achieve the proportional pressure-relief cartridge's maximum performance rating, fit the solenoid coil as shown (with the plug pins at the left). Use the specified tightening torque when fitting the cartridge.

BUCHER hydraulics



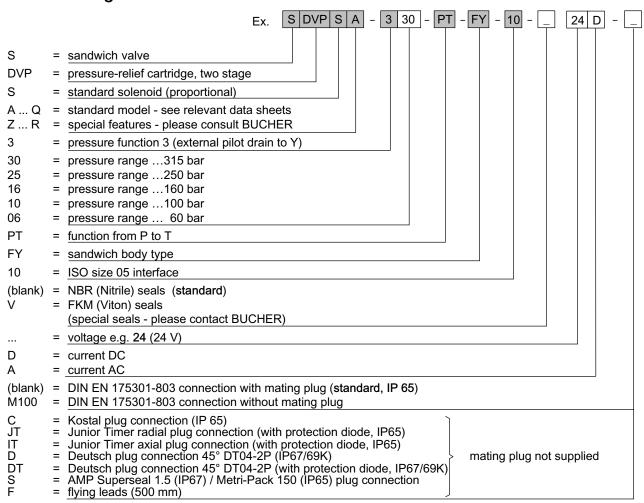
ATTENTION!

Only qualified personnel with mechanical skills may carry out any maintenance work. Generally, the only work that should ever be undertaken is to check, and possibly replace, the seals. When changing seals, oil or grease the new seals thoroughly before fitting them.

Seal kit no. DS-339-N

Item	Qty.	Description	
1	2	O-ring no. 020	Ø 21.95 x 1.78 N90
2	1	O-ring	Ø 18.00 x 2.00 Viton
3	1	Seal ring	Ø 22.10 / 16.50 x 2.50
4	2	O-ring	Ø 16.00 x 2.00 Viton
5	5	O-ring no. 014	Ø 12.42 x 1.78 N90

7 Ordering code



8 Related data sheets

Reference	(Old no.)	Description
400-P-050101	(i-41)	Size 05 interface to ISO 4401-05-04
400-P-120110	(W-2.141)	Coils for screw-in cartridge valves
400-P-581401	(P-51.4 A_1)	Proportional pressure-relief valve, size 10, series DVPSA-3D10
400-P-810901	(G-45)	Seal plate, type DB-10

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Classification: