

# Proportional 4/2 Throttle Cartridge, Size 5

$Q_{\max} = 30 \text{ l/min}$ ,  $p_{\max} = 250 \text{ bar}$   
Sliding-spool design, direct acting  
Series MDR42...-5...



- Compact construction for cavity type AN – 3/4-16 UNF
- Dual flow paths for higher flow rate
- Low headloss
- For use with inline or bypass pressure-compensator cartridges
- Reliable operation over the whole pressure and flow range
- With optional manual flow setting
- All exposed parts with zinc-nickel plating
- High pressure wet-armature solenoids
- The slip-on coil can be rotated, and it can be replaced without opening the hydraulic envelope
- Various plug-connector systems and voltages are available

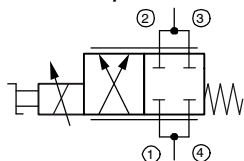
## 1 Description

Series MDR42... direct acting proportional 4/2 throttle valves are size 5, high performance screw-in cartridges with a 3/4-16 UNF mounting thread. They are designed on the proven sliding-spool principle. The straightforward design delivers an outstanding price/performance ratio. "De-energised closed" and "de-energised open" functions are available. In control mode, the flow through the connections 1 → 3 and 4 → 2 is varied in proportion to the control current. Thanks to these dual flow paths, a higher flow rate is achieved with low headloss. It is essential that ports 1 + 4, and likewise 2 + 3, are joined together in the valve housing (manifold block)

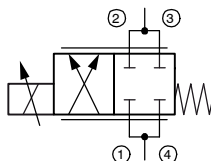
(block). In combination with inline or bypass compensators, these 4/2 throttle cartridges are predominantly used in mobile and industrial applications to allow a flow in hydraulic installations to be controlled electro-proportionally. All external parts of the cartridge are zinc-nickel plated according to DIN EN ISO 19 598 and are thus suitable for use in the harshest operating environments. The slip-on coils can be replaced without opening the hydraulic envelope and can be positioned at any angle through 360°. For self-assembly, please refer to the section related data sheets.

## 2 Symbol

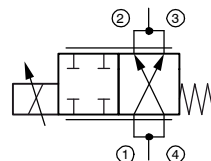
Dual flow paths



MDR42AD...-E



MDR42AD...



MDR42ANK...



### IMPORTANT!

To enable the dual flow-path function, ports 1 + 4 and 2 + 3 must be connected within the valve housing (manifold block).

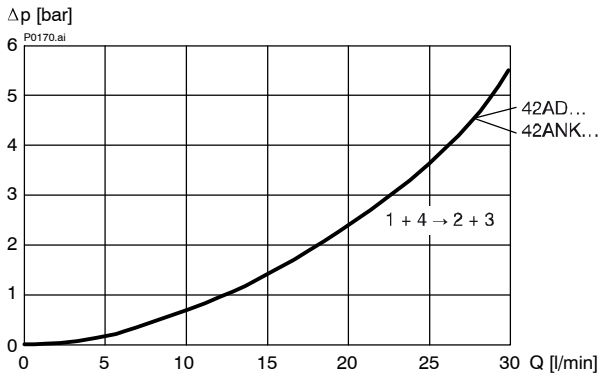
### 3 Technical data

| General characteristics   | Description, value, unit  |
|---|---|
| Designation   | proportional 4/2 throttle cartridge   |
| Design  | sliding-spool design, direct acting   |
| Mounting method   | screw-in cartridge 3/4-16 UNF   |
| Tightening torque   | 40 Nm ± 10 %  |
| Size  | nominal size 5, cavity type AN  |
| Weight  | 0.40 kg   |
| Mounting attitude   | unrestricted (preferably vertical, coil down)   |
| Ambient temperature range   | -25 °C ... +50 °C   |
| Hydraulic characteristics   | Description, value, unit  |
| Maximum operating pressure  | 250 bar   |
| Maximum flow rate   | 30 l/min  |
| Nominal flow rate 1 + 4 → 2 + 3                                   | 25 l/min at $\Delta p = 4$ bar  |
| Leakage flow rate   | < 400 cm <sup>3</sup> /min (with $p_N$ 250 bar)<br>with oil viscosity 33 mm <sup>2</sup> /s (cSt)                 |
| Flow direction  | see symbols   |
| Hydraulic fluid   | HL and HLP mineral oil to DIN 51 524;<br>for other fluids, please contact BUCHER                                  |
| Hydraulic fluid temperature range                                 | -25 °C ... +70 °C   |
| Viscosity range   | 15...380 mm <sup>2</sup> /s (cSt), recommended 20...130 mm <sup>2</sup> /s (cSt)                                  |
| Minimum fluid cleanliness<br>Cleanliness class to ISO 4406 : 1999 | class 18/16/13  |
| Electrical characteristics  | Description, value, unit  |
| Supply voltage  | 12 V DC, 24 V DC  |
| Control current   | 12 V = 0...1400 mA, 24 V = 0...760 mA   |
| Power consumption at max. control current                         | max. 19 W   |
| Coil resistance R<br>- cold value at 20 °C<br>- max. warm value   | 12 V = 5.8 Ω / 24 V = 21 Ω<br>12 V = 8.6 Ω / 24 V = 32 Ω  |
| Recommended PWM frequency (dither)                                | 200 Hz  |
| Hysteresis with PWM   | 2...4 % $I_N$   |
| Reversal error with PWM   | 2...4 % $I_N$   |
| Sensitivity with PWM  | < 1 % $I_N$   |
| Reproducibility with PWM  | < 2 % $p_N$   |
| Relative duty cycle   | 100 %   |
| Protection class to ISO 20 653 / EN 60 529                        | IP 65 / IP 67 / IP 69K, see "Ordering code"<br>(with appropriate mating connector and proper fitting and sealing) |
| Electrical connection   | DIN EN 175301-803, 3-pin 2 P+E (standard)<br>for other connectors, see "Ordering code"                            |

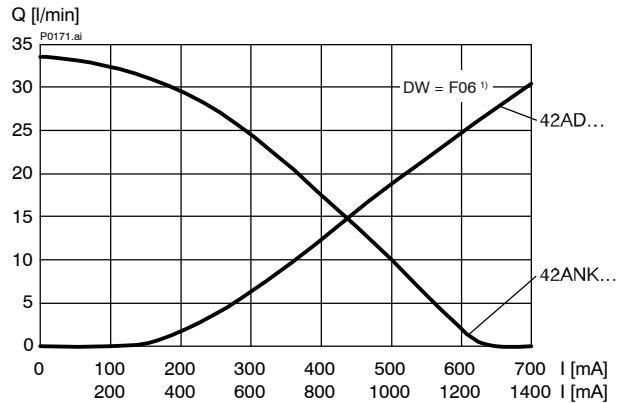
## 4 Performance graphs measured with oil viscosity 33 mm<sup>2</sup>/s (cSt)

For use with compensator (max.  $\Delta p = 15$  bar)

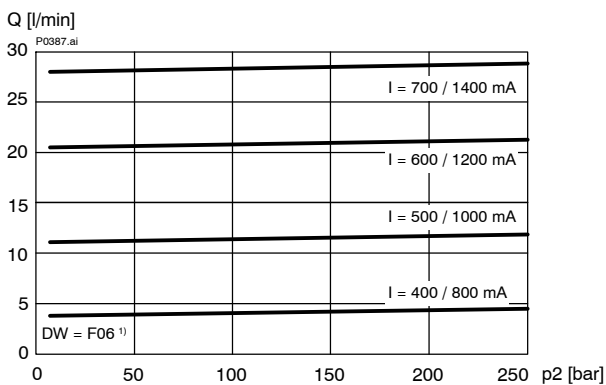
$\Delta p = f(Q)$  Pressure drop - Flow rate characteristic



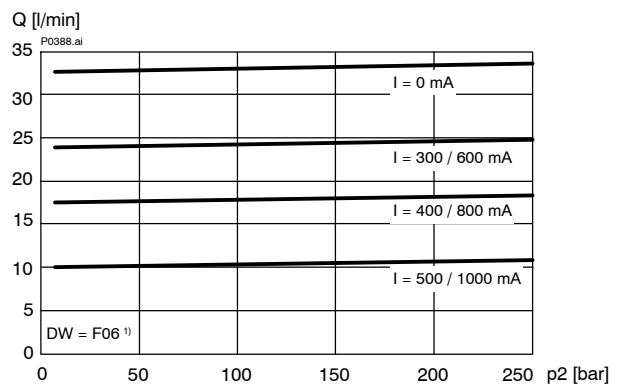
$Q = f(I; \Delta p)$  Flow rate adjustment characteristic



$Q = f(\Delta p; I)$  Flow rate adjustment characteristic MDR42AD...



$Q = f(\Delta p; I)$  Flow rate adjustment characteristic MDR42ANK...



### IMPORTANT!

1) Performance graphs measured with compensator model DWDPA-5D-10-F06-2

## 5 Installation information



### IMPORTANT!

To achieve the maximum performance rating, fit the solenoid coil as shown (with the plug pins at the bottom) and install the valve in a steel body. When fitting the cartridges, note the mounting attitude (preferably vertical, with coil down → automatic air bleed) and use the specified tightening torque. No adjustments are necessary, since the cartridges are set in the factory.

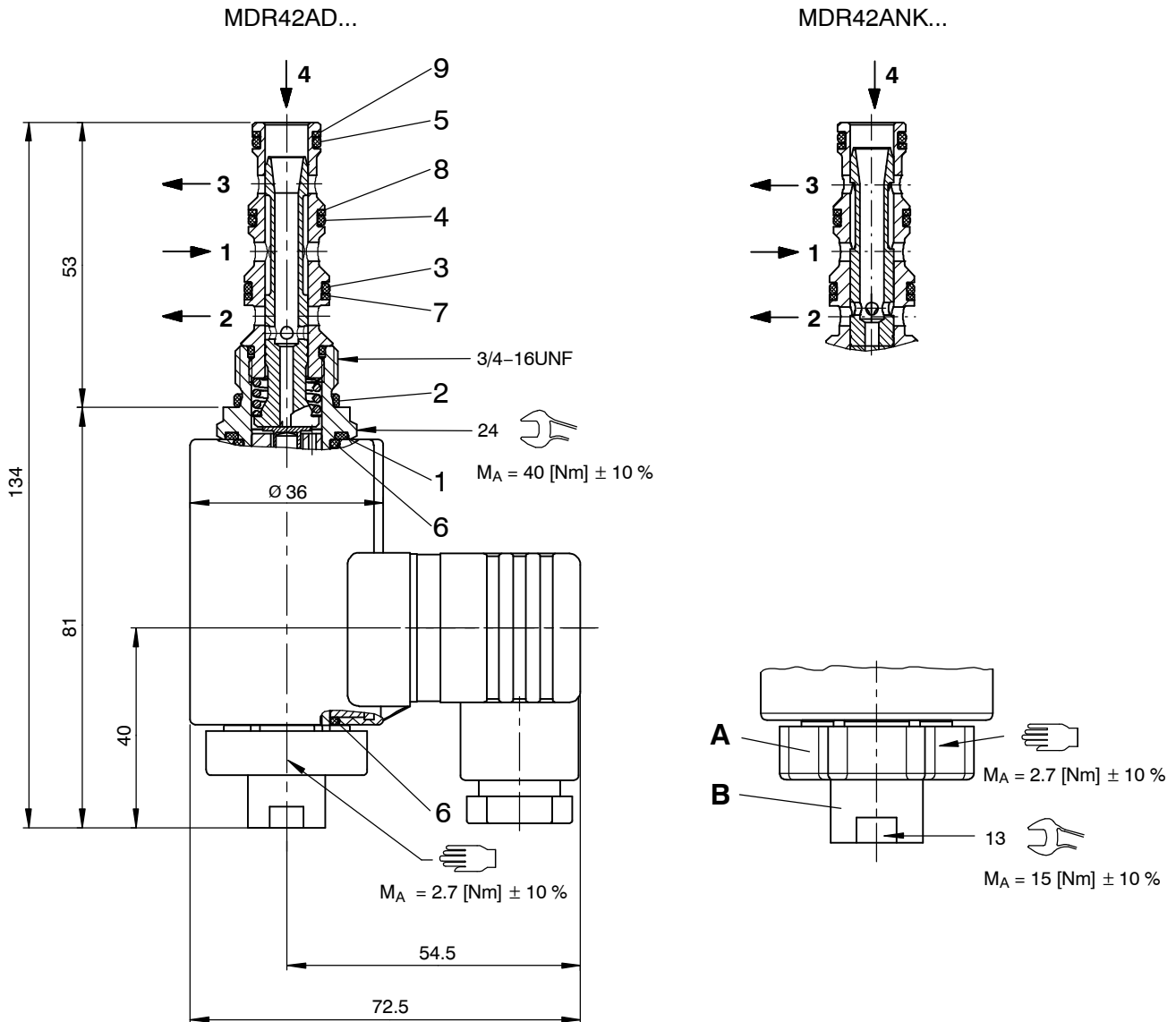


### ATTENTION!

Only qualified personnel with mechanical skills may carry out any maintenance work. Generally, the only work that should ever be undertaken is to check, and possibly replace, the seals. When changing seals, oil or grease the new seals thoroughly before fitting them.

## 6 Dimensions & sectional view

Without manual flow setting – standard



Seal kit no. DS-248-N <sup>2)</sup>

| Item | Qty. | Description                              |
|------|------|--|
| 1    | 1    | O-ring Ø 18,00 x 2,00 FKM                |
| 2    | 1    | O-ring no. 017 Ø 17,17 x 1,78 N90        |
| 3    | 1    | O-ring no. 014 Ø 12,42 x 1,78 N90        |
| 4    | 1    | O-ring no. 013 Ø 10,82 x 1,78 N90        |
| 5    | 1    | O-ring no. 012 Ø 09,25 x 1,78 N90        |
| 6    | 2    | O-ring Ø 16,00 x 2,00 FkM                |
| 7    | 1    | Backup ring Ø 10.70 x 1.45 x 1.40 FI0751 |
| 8    | 1    | Backup ring Ø 09.40 x 1.45 x 1.00 FI0751 |
| 9    | 1    | Backup ring Ø 07.80 x 1.45 x 1.00 FI0751 |



### IMPORTANT!

<sup>2)</sup> Seal kit with FKM (Viton) seals no. DS-248-V

### Air-bleeding

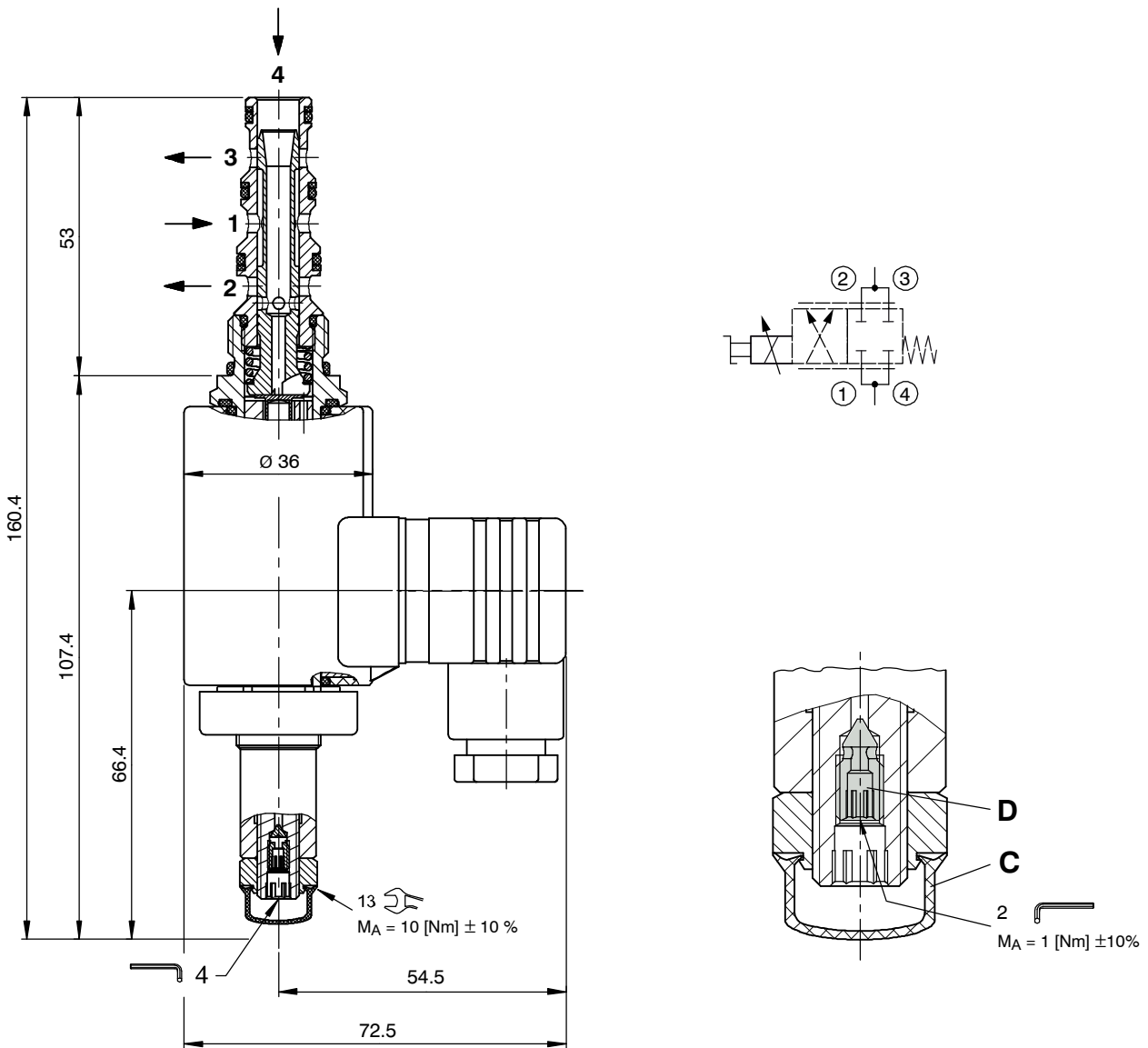
If necessary, air can be purged from these proportional throttle cartridges by using the cap nut (Item B). The procedure is as follows:

- A Knurled nut
- B Cap nut

### Steps:

1. Slacken and remove the knurled nut.
2. Slacken the cap nut approx. 1.5 turns.  
**Caution: Slackening the cap nut allows oil to spray out!**
3. Switch the proportional throttle cartridge ON/OFF several times until no more air bubbles escape.
4. Tighten the cap nut.
5. Refit the knurled nut and tighten it.

With manual flow setting – Option “E”



**Integral air-bleeding**

If necessary, air can be purged from these proportional throttle cartridges by using the integral air-bleed screw (Item D). The procedure is as follows:

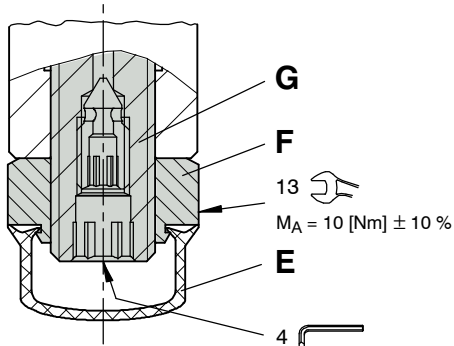
- C Protective cap
- D Air-bleed screw

**Steps:**

1. Remove the protective cap.
2. Slacken the air-bleed screw approx. 2 turns.
3. Switch the proportional throttle cartridge ON/OFF several times until no more air bubbles escape.
4. Tighten the air-bleed screw.
5. Fit the protective cap.

## 7 Manual flow setting

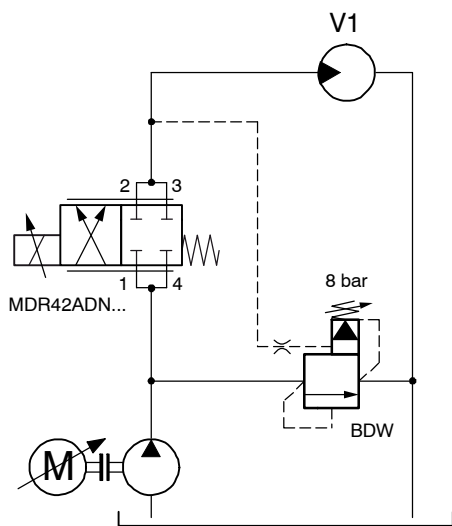
Optionally, the proportional throttle cartridges can be supplied with an integral manual flow setting. If a proportional solenoid is faulty, for example, this manual flow setting enables the required flow rate to be set mechanically. This manual flow setting is not designed for adjusting the flow in a dynamic control mode.



- E Protective cap
- F Lock nut (13 A/F)
- G Adjusting spindle for volume setting

## 8 Application examples

Used with bypass pressure-compensator cartridge



Setting the flow rate manually

Steps:

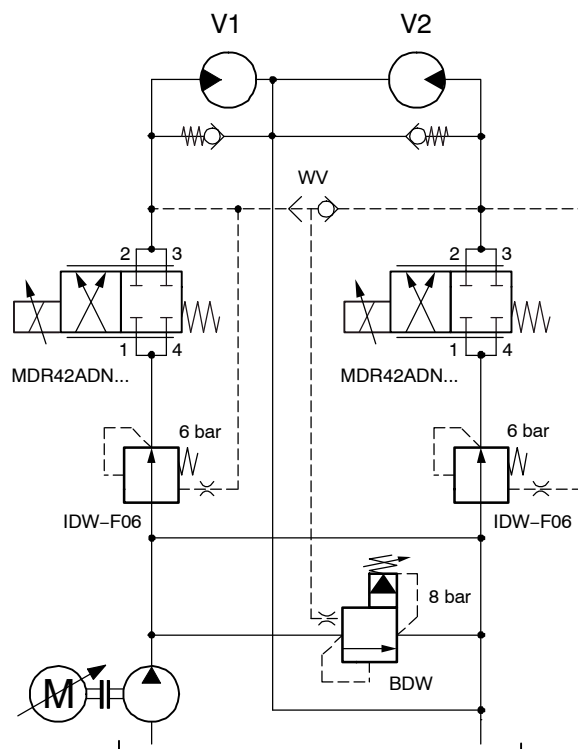
1. Remove the protective cap.
2. Slacken the lock nut (13 A/F).
3. Screw in (turn to right) the adjusting spindle (4 A/F) until the required flow rate is set.
4. Tighten the lock nut (13 A/F).
5. Fit the protective cap.

Restoring the factory settings

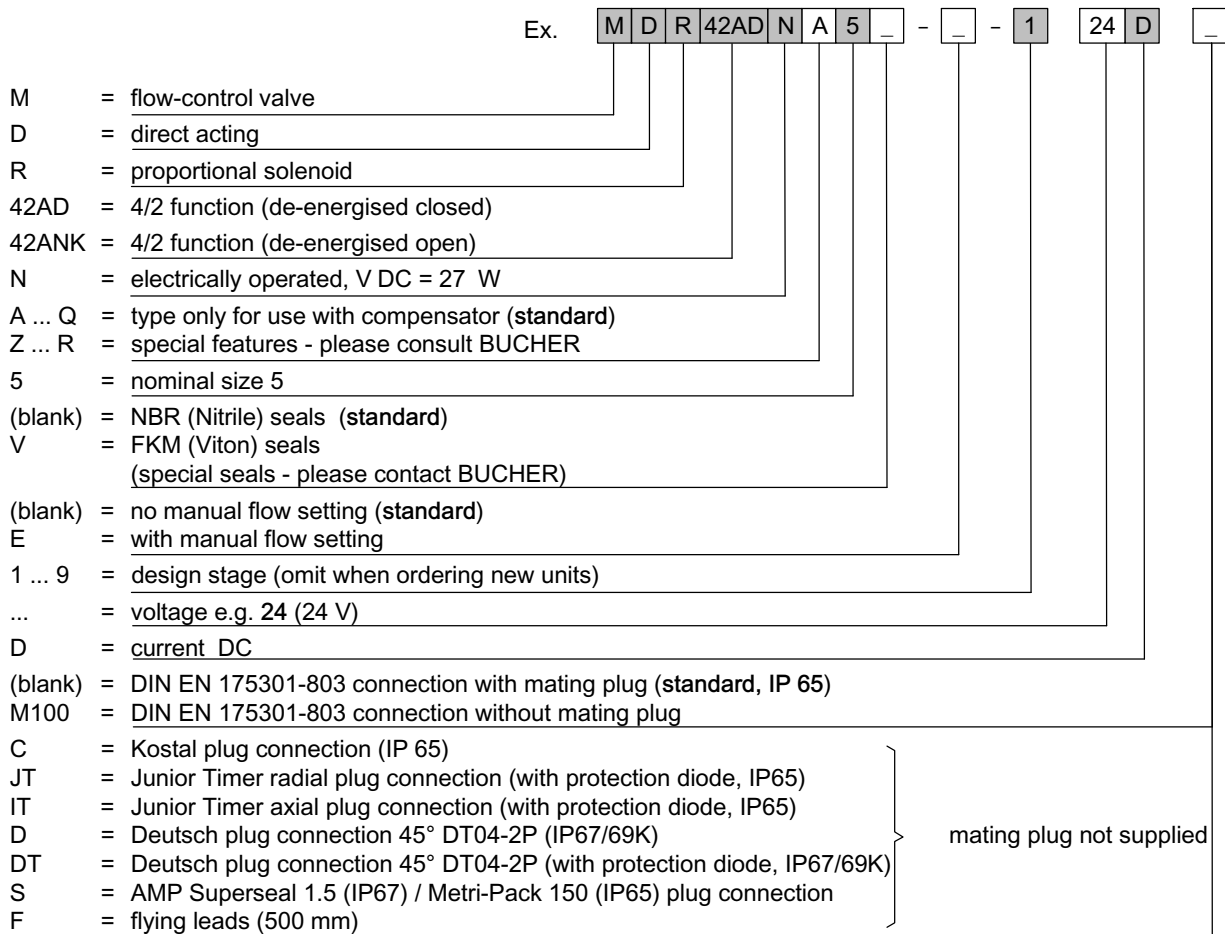
Steps:

1. Solenoid de-energised.
2. Remove the protective cap.
3. Slacken the lock nut (13 A/F).
4. Unscrew the adjusting spindle (4 A/F) to its end-stop, then screw it in 2 1/8 turns.
5. Tighten the lock nut (13 A/F).
6. Fit the protective cap.

Classic combination with inline and bypass pressure-compensator cartridges



## 9 Ordering code



## 10 Related data sheets

| Reference    | (Old no.) | Description   |
|--------------|-----------|---|
| 400-P-040011 | (i-32)    | The form-tool hire programme                                |
| 400-P-040181 | (i-33.12) | Cavity type AN  |
| 400-P-120110 | (W-2.141) | Coils for screw-in cartridge valves series D36              |
| 400-P-510101 |           | Amplifier unit for proportional valves (1-channel) PBS - 3A |

info.ch@bucherhydraulics.com

www.bucherhydraulics.com

© 2022 by Bucher Hydraulics AG Frutigen, CH-3714 Frutigen

All rights reserved.

Data is provided for the purpose of product description only, and must not be construed as warranted characteristics in the legal sense. The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to continual improvement, we reserve the right to amend the product specifications contained in this catalogue.

Classification: 430.310.325.305.310.310