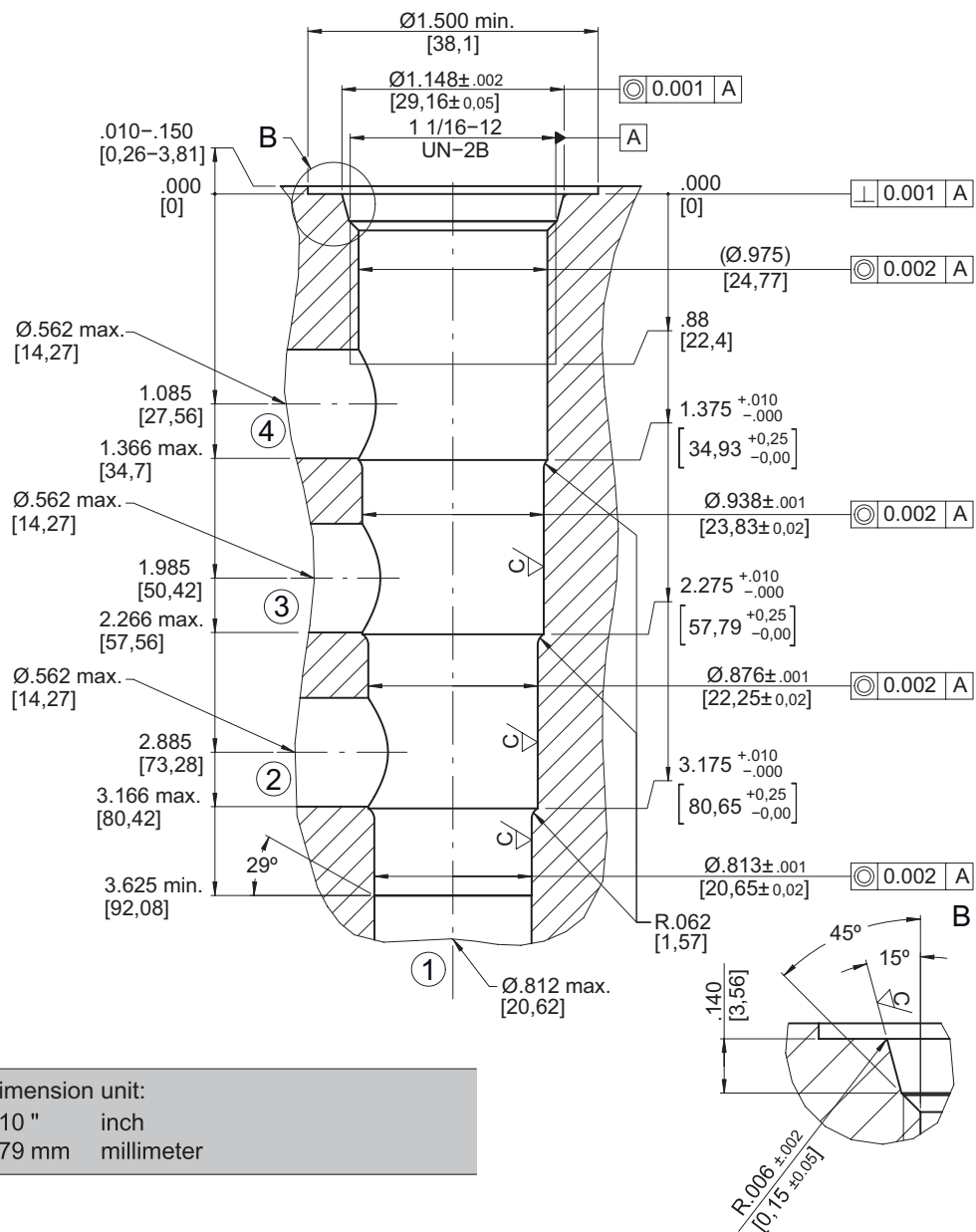


General information

Cavity

Type series: Cavity C1240

Dimensions and sectional view



Example dimension unit:
 $.010 = .010$ inch
 $[0,79] = 0,79$ mm millimeter

| Dimension Tolerances | |
|----------------------------|-----------------|
| Unless otherwise specified | |
| 0.000 | $\pm .005''$ |
| 0.00 | $\pm .010''$ |
| Angles | $\pm 1/2^\circ$ |

| Surface roughness | | |
|-------------------|-----------------------|----------------------------|
| | ∇C | ∇D |
| Ra | 45 μin | 125 μin |
| | (1.15 μm) | (3.2 μm) |
| | ∇D | Unless otherwise specified |

Installation information

**ATTENTION!**

You must maintain the specified positional and diametral tolerances. To ensure trouble-free operation of the screw-in cartridges, we strongly recommend that pilot drilling, boring, reaming and cavity thread-cutting are always performed in one setup.

**NOTE!**

The cavity type C1240 complies with the standard according to ISO 17209: 1 1/16-04-0-13.

**NOTE!**

We offer form tool sets for sale or hire. For further information, see data sheet 520-P-000050.